

Penico Gauges Ltd

Albion Works
Keighley Road, Bingley
West Yorkshire, BD16 2RD
United Kingdom
Vat no. GB 708 475 517

email: info@penico.com
Web site: www.penico.com
Tele: +44 (0) 1274 511044
Fax: +44 (0) 1274 510770



Digital Flushpin Gauge Instructions.

1. Place the Digital Flushpin Gauge into the Setting Master
2. Ensure that the Digital Flushpin Gauge is square against the side plates
3. Turn on the Digital Indicator by pressing the SET button
4. Press the MODE button followed by the SET button
5. The Digital Flushpin Gauge will now be set to the dovetail width indicated on the Master Setting Piece

The Digital Flushpin Gauge Indicator has been pre-set to suit the Master Setting Gauge provided with your Digital Flushpin Gauge. Ensure that the pre-set size on the Master Gauge is the same size that is engraved on your Master Setting Gauge.

To change the pre-set figure in the Gauge Indicator (this will be necessary for moulds with different pinch diameters) please follow these instructions:

1. Press the MODE button repeatedly until PrE appears.
2. Press the SET button. The pre-set figure will appear.
3. Press the MODE button. A _ will move along under the numbers displayed.
4. Press the SET button to alter the displayed figure
5. When the correct figure is displayed press MODE to move to the next figure.
6. Repeat 4. Until the required pre-set figure is displayed
7. Press Mode Button to scroll off the end of the display to complete the setting.
8. Your new pre-set figure is now in the Digital Indicator

Note: Check that the direction is correct. When the Pin of the Gauge is pressed the figure displayed in the Gauge indicator should reduce. If it becomes larger follow the setting instructions to change to the correct direction.

The Digital Flushpin Gauge will now give a true measurement of the dovetail width at the datum diameter indicated on the Master Setting Piece.

Pressing & holding the SET button will turn off the Indicator.